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rebuild of my personal 1963 Bridgeport Series I J-Head, Stepped Pulley Mill. Much of the information presented in this document is from my own personal experiences, and all of the images that are located throughout the document were taken by me using a Nikon Coolpix 4300 and a Nikon D70s.

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>1) Lower the quill. > >2) Look for a hole in the back of the quill. > >3)

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rotate the spindle so an Allen socket lines up > with the hole. > >4) Reach in through the hole, loosen the Allen socket a partial > turn, and reach through that socket to another behind it. > >5) Unscrew both fully, and draw out (trying to not lose them > inside the quill. > >6) Replace the front one (a dog point Allen ...

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