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Page 7/26

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Page 9/26

Description / Abstract: This standard covers the gas and arc welding of butt, fillet, and socket welds in carbon and low-alloy steel piping used in the compression ...

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Page 10/26

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Page 11/26

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Page 12/26

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API Standard 1104

API Standard 1104, 21st Edition is the industry standard for welding practices. Welding of Pipelines and Related Facilities presents methods for the production of high-quality welds through

the use of qualified welders using approved welding procedures, materials and equipment in a new, clearly understood format.

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Page 14/26

multiple choice questions in two hours. Candidates must use the API 1104 Welding of Pipelines and Related Facilities to answer the questions.

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Twenty-second edition of API 1104 is nominally scheduled for 2018 – September 2013 (Twenty-first Edition)

Page 17/26

plus five years Incremental improvements to the standard are developed at annual meeting and throughout the year by various subcommittees and task groups

Improving API 1104 for the Twentysecond Edition - 2017 API Standard 1104, Standard for Welding

Page 18/26

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Page 19/26

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Page 23/26

21st Edition Section 9.3 Radiographic Testing RT Work Group: July 13 & 14, 2016 and NDT Subcommittee Editorial Comments: January 18, 2017 Page 2 of 9 mm) in any continuous 12 in. (300 mm) length of weld or the total weld length, whichever is less. 9.3.7.3 Small Diameter Pipe

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Page 25/26